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Simulation

Lecture 2

Modeling

In this lecture

We study a basic example of discrete-event simulation to learn the modeling principles.

After the lecture, you should be able to make basic simulation models, such as the exercises of Ch 1 in Law.



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Discrete-event simulation (discrete, dynamic, stochastic)

State: collection of variables that describe the system at a particular moment in time

Event may change the state of the system

Discrete-event simulation: state variables change instantaneously at separate points in time, uncertainty is included



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Single-server queue

Example: calling the assistant of the family doctor (huisarts), baker's shop with one employee, help desk

- t_i = arrival time customer *i*
- $\blacksquare A_i = t_i t_{i-1}$ inter-arrival time
- S_i = service time customer *i*
 - c_i = departure time customer *i*
- D_i = waiting time *i*

 $D_{i} = \max(0, c_{i-1} - t_{i}) = \text{waiting time } i$ $C_{i} = t_{i} + D_{i} + S_{i} = \max(t_{i}, c_{i-1}) + S_{i}$ $e_{j} = \text{time event } j$ S and A are stochastic variables



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Single-server queue

Events:

Arrival of customerDeparture of customer



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Simulation clock

Next-event time advanceFixed increment time advance

Discrete-event simulation always applies next event time advance



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Performance measures

- Average waiting time
- Average queue length
- Fraction of time that the server is busy (bezettingsgraad)



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Single server queue: performance measures

Average waiting time:

 $\hat{d}(n) = \frac{\sum_{i=1}^{n} D_i}{n}$

D_i known at start of service customer i



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Single server queue: performance measures (2)

Average number of customers in queue:

$$\hat{q}(n) = \frac{\sum_{i=0}^{n} iT_i}{T} = \frac{Q(T)}{T}$$

where

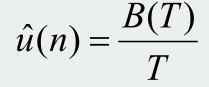
- **T**_{*i*} is time with *i* customers in queue,
- \square Q(T) total waiting time until T,
- *T* is total time.

`calculate surface'

Fraction of time that server is busy: busy-time/total time,

B(T) total busy time until T

`calculate surface'



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State

Server: idle/busyNumber of customer is queueArrival times of customers in queue



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```
while time < runlength
       case nextevent of
            arrival:
                      time = arrivaltime;
                      update statistics busy time B and
                               total queue size Q;
                      if server idle
                               then{
                                         update delay statistics D and make
                                                  server busy (state);
                                         schedule new departure;
                               else add customer to queue (state);
                      schedule new arrival;
            departure:
                      time = departuretime;
                      update statistics busy time B and
                               total queue size Q;
                      if queue is not empty
                               then{
                                         update delay statistics D start new
                                         service (state);
                                         schedule new departure;
                      else make server idle (state);
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Discrete event simulation: event-scheduling approach

INITIALIZATION

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MAIN PROGRAM while time < runlength

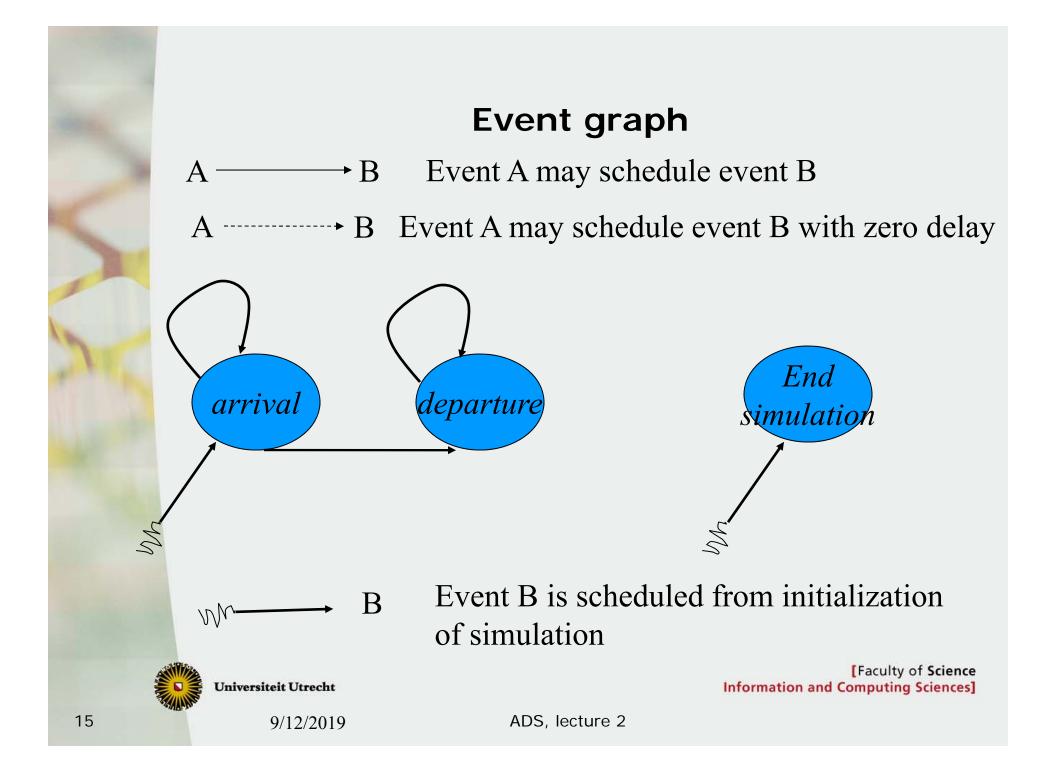
> get next event from event list; advance simulation time; update statistics + system state; generate future events and add them to event list;



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An event graph is not the same as a workflow diagram.



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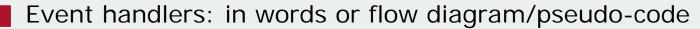
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Development of simulation model

Important to

remember!!!

- System description
- Assumptions
- Performance measures
- Events (event graph)
- State



- Update state
- Update performance measures
 - Generate new events

Input data/distributions

If they are not given, they have to be obtained by a separate input analysis



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Bus example

You want to take a bus. You move to the bus stop without considering the time table.

- 1. The bus runs 3 times per hour and has inter-arrivaltimes of exactly 20 minutes. You average waiting time equals 10 minutes
- The bus runs 3 times per hour and has inter-arrivaltimes 10 mins, 30 mins, 10 mins, 30 mins, 10 mins etc.

Now your average waiting time equals:

 $\begin{array}{l} P(arrive\ during\ 30\ mins)*\\ avg.waittime\ given\ that\ you\ arrive\ during\ 30\ minutes +\\ P(arrive\ during\ 10\ mins)*\\ avg.waittime\ given\ that\ you\ arrive\ during\ 10\ minutes =\\ 0.75*15+0.25*5=12.5\ mins\end{array}$

This is **larger**, since you have a higher probability of arriving during a long inter-arrival-interval!



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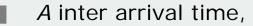
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Queuing system: Analysis

Utilization factor (bezettingsgraad):

$$\rho = \frac{E(S)}{E(A)} = \lambda E(S)$$

where



S service time,

 λ arrival intensity

If inter arrival times are exponentially distributed (negexp): **Poisson process** with intensity $\lambda = 1/E(A)$

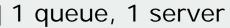


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Queuing system: analysis (2)

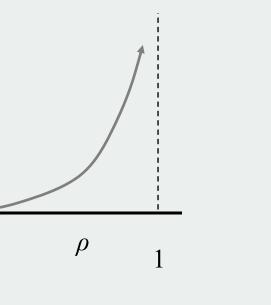


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A, S exponential distribution (=high variance)

L: Long-term average number of clients in the system



$$L = \frac{\rho}{1 - \rho}$$

High variation: Plan more careful !!

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Exercise 1.22

•*m* machines:

- Break down after negexp(8 hours)
- Repair time negexp(2 hours)

•s repair man

are assigned in FIFO order to machines

•Costs:

- Repair man: 10 EURO per hour regardless if they are working
- Downtime: 50 EURO per machine per hour
- •By the simulation we want to find out:
 - •How many repairmen do we need, i.e. what should s be?
- Question: make a simulation model?

Events

- Event graph
- Performance measures
- State
- Event handlers



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Exercise 1.22 (2)

Events:

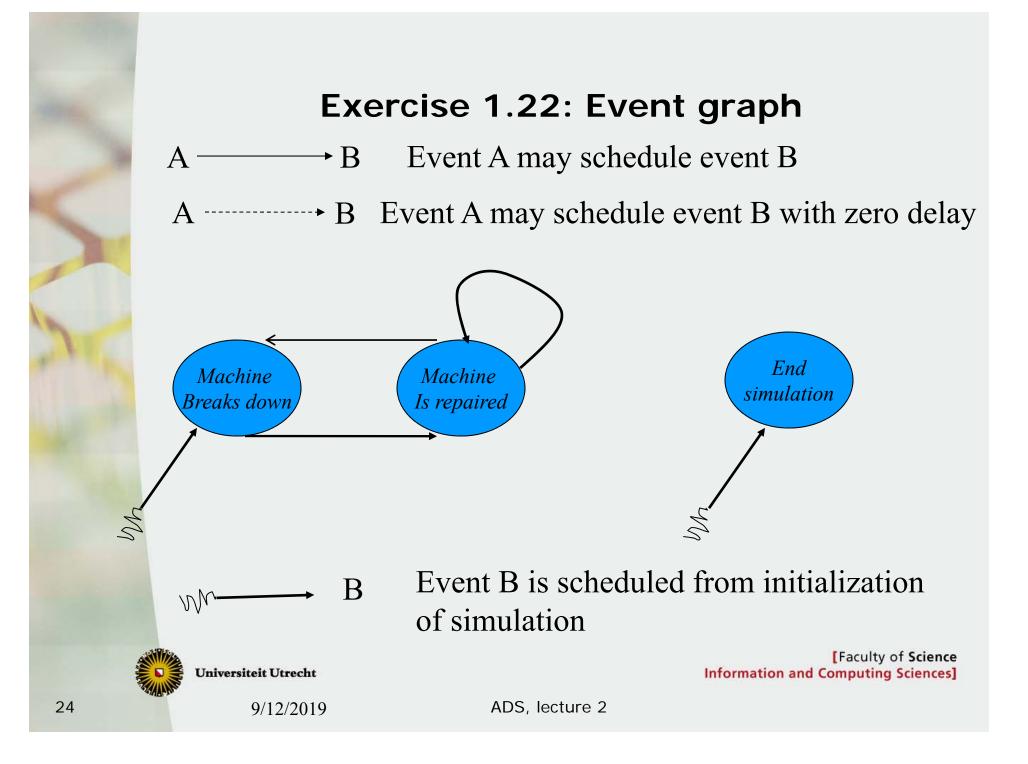
- Machine breaks down
- Machine is repaired
- End of simulation
- State:
 - n_{md} number of machines that are down
 - n_{ir} number of idle repairmen
 - q: length of the machine queue
- Performance measure: total cost
 - Cost of repairman: #simulated hours*10*s
 - Down time cost= 50*(total down time)
 - Total down time is computed as $\sum_{i=0}^{m} i T_i^{down}$, where T_i^{down} time with *i* machines down.



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Discrete event simulation: event-scheduling approach

INITIALIZATION

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}

MAIN PROGRAM while time < runlength

> get next event from event list; advance simulation time; update statistics + system state; generate future events and add them to event list;



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```
while time < runlength
       case nextevent of
             breakdown:
                       time = breakdowntime;
                       update statistics total down time: add n_{md}(t_{now}-t_{prev});
                       n_{md} = n_{md} + 1;
                       if n<sub>ir</sub> > 0 (idle repairman available)
                                 then{ start repair n_{ir} = n_{ir} - 1;
                                           schedule new machinerepaired
                                                                          (\exp(2h));
                                  }
                                 else add machine to queue q = q+1;
             machinerepaired:
                       time = repairtime;
                       update statistics total down time: add n_{md}(t_{now}-t_{prev});
                       n_{md} = n_{md} - 1;
                       if q > 0 (queue is not empty)
                                 then{
                                         start new repair;
                                           q = q-1;
                                           schedule new machinerepaired
                                                                (\exp(2h));
                                 else\{ n_{ir} = n_{ir} + 1 \};
                       schedule new breakdown after exp(8h);
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```

Wrap up/homework

- Now, you should be able to make basic simulation models, such as the exercises of Ch 1 in Law (see website).
- Note, for these exercises you have to write down a simulation model, it is not necessary to program and run the simulation
 - Performance measures
 - Events (event graph)
 - State
 - Event handlers: in words or flow diagram/pseudo-code
 - Update state
 - Update performance measures
 - Generate new events



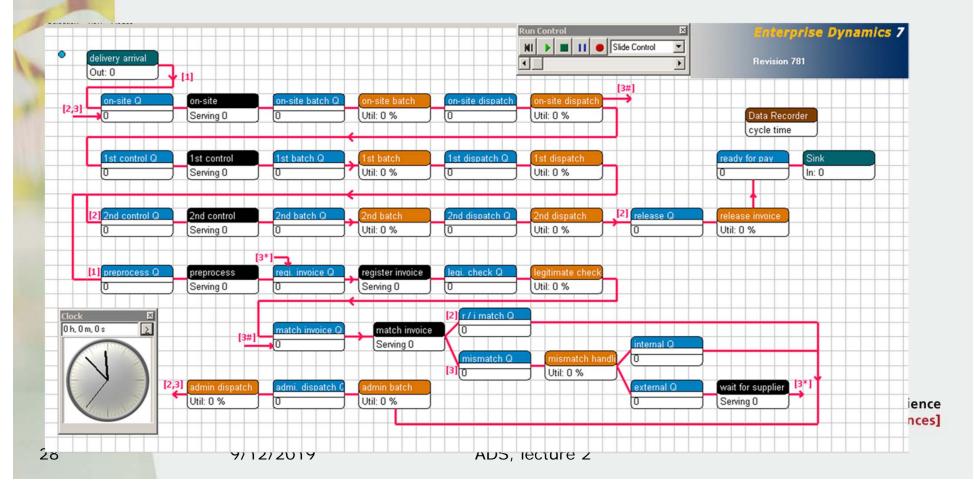
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Implementation

Programming language Simulation package



Comparison

Programming language

- Event-scheduling
 - More detail
 - Flexibility
- No hidden functionality
 - Faster wrt computation time

Simulation tool

- process (interaction) approach,
- less programming,
- Quick for a simple model
- Graphical options,
- Less debugging,
- Learning curve,



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